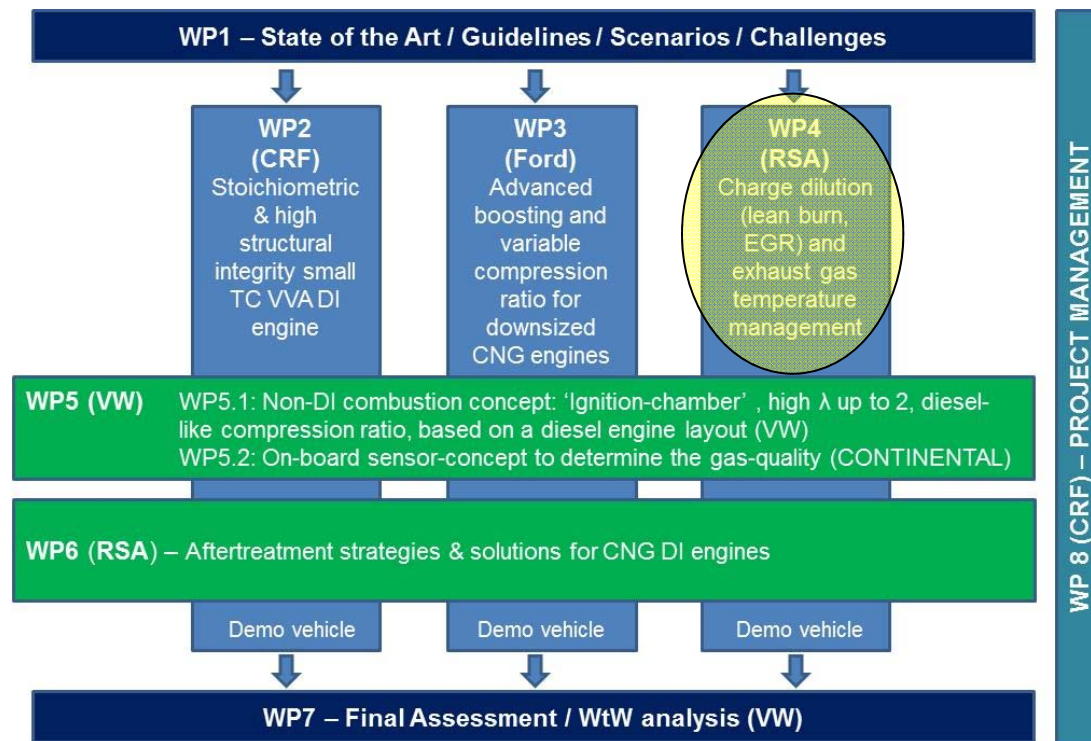

EGR-Diluted NG combustion simulation in a high-performance SI engine

Mirko Baratta, Daniela Misul, Prashant Goel

ICEs Advanced Lab. – Energy Department, Politecnico di Torino – Italy



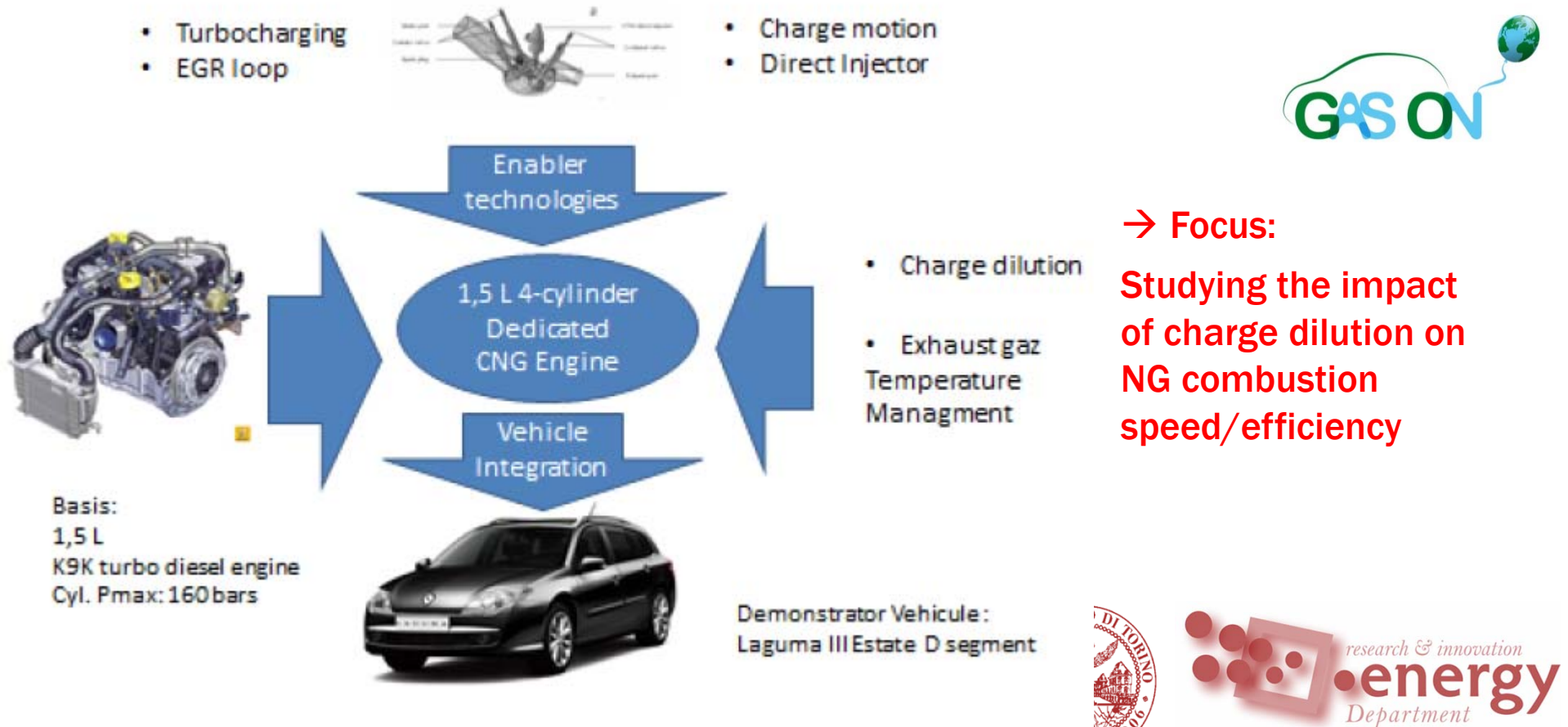
The GasOn research project (H2020)



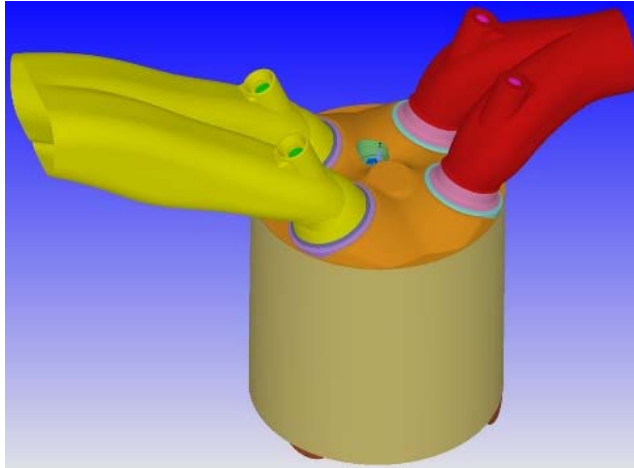
The GasOn research project (H2020)

Technologies integration in WP4

(Charge Dilution and Exhaust-Gas Temperature Management for a CNG Direct Injection Engine)



GasOn engine



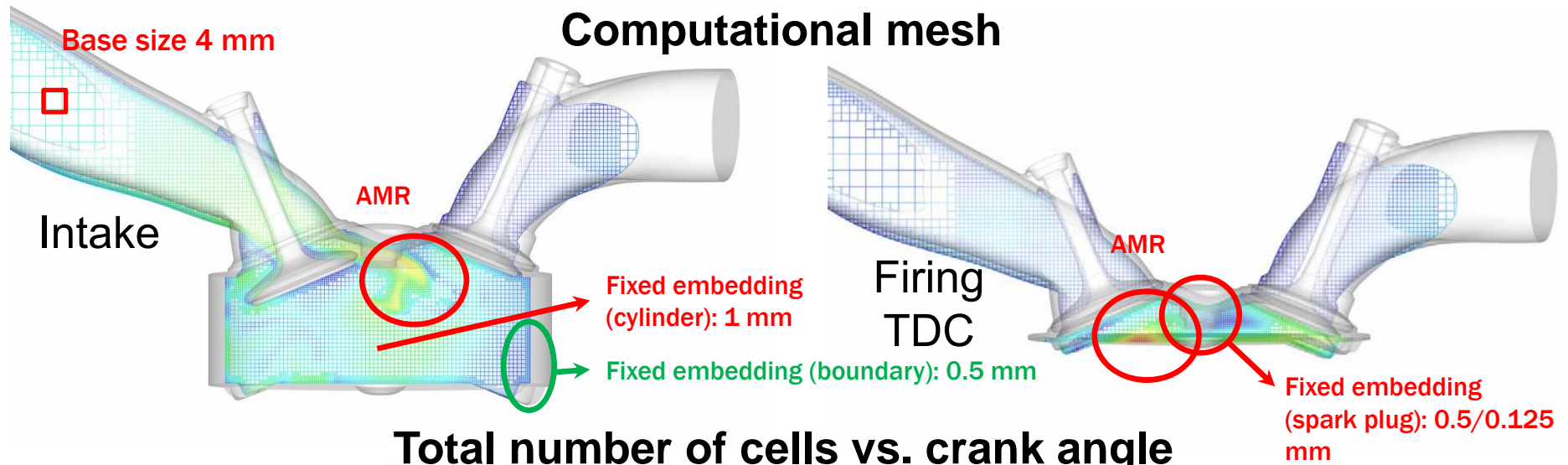
- High C.R., increased PFP
 - > **Diesel-based** design
- Power target: 125 kW
- Revision of **intake port geometry** and intake/exhaust timing (VVT)
 - > scavenging
 - > increased **tumble**

| | |
|---------------------------------------|---------------|
| Number of cylinders | 4 |
| Displacement | 1.6 l |
| Number of valves / cylinders | 4 |
| Bore / stroke | 80 mm / 80 mm |
| Compression ratio | 13.5:1 |
| Peak pressure | 180 bar |
| Direct injection / Injection pressure | 20 bar |

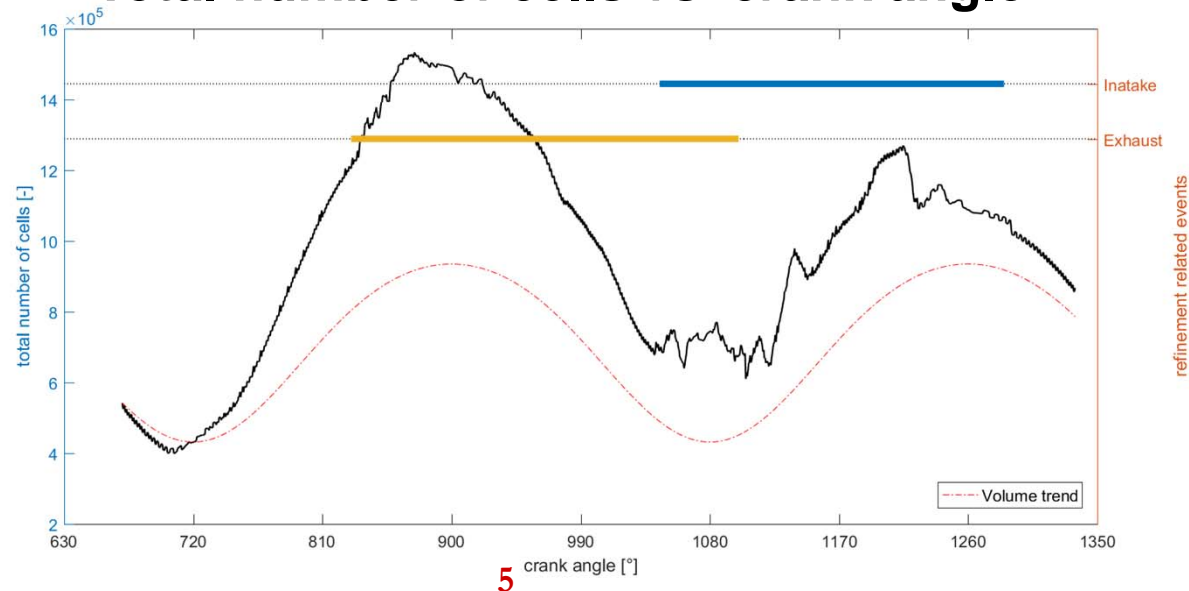
Baratta, M., Goel, P., Laurenzano, D., Misul, D. et al. Experimental and numerical analysis of diluted combustion in a direct injection CNG engine featuring post- Euro-VI fuel consumption targets. Submitted to the SAE WCX 2018 Congress.



CFD engine model in CONVERGE



Total number of cells vs. crank angle

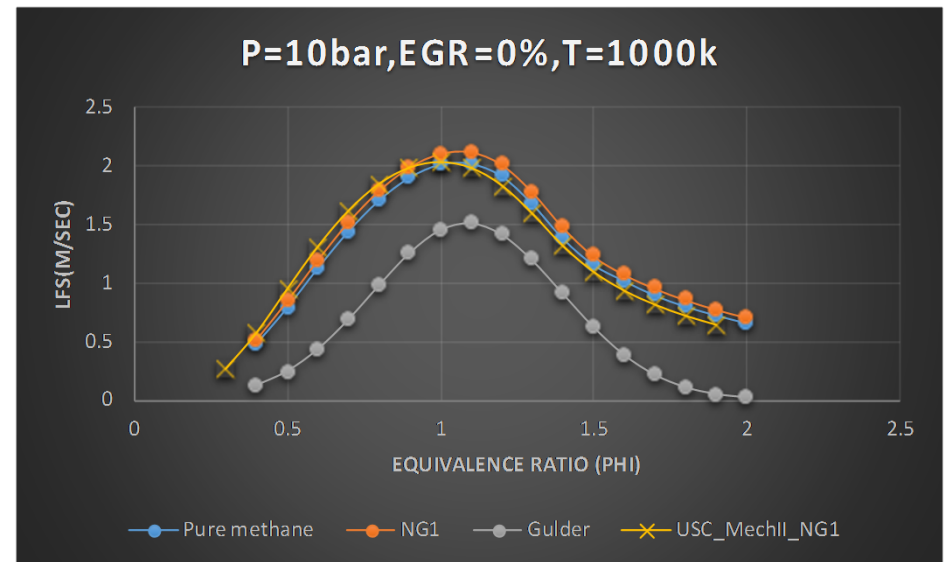
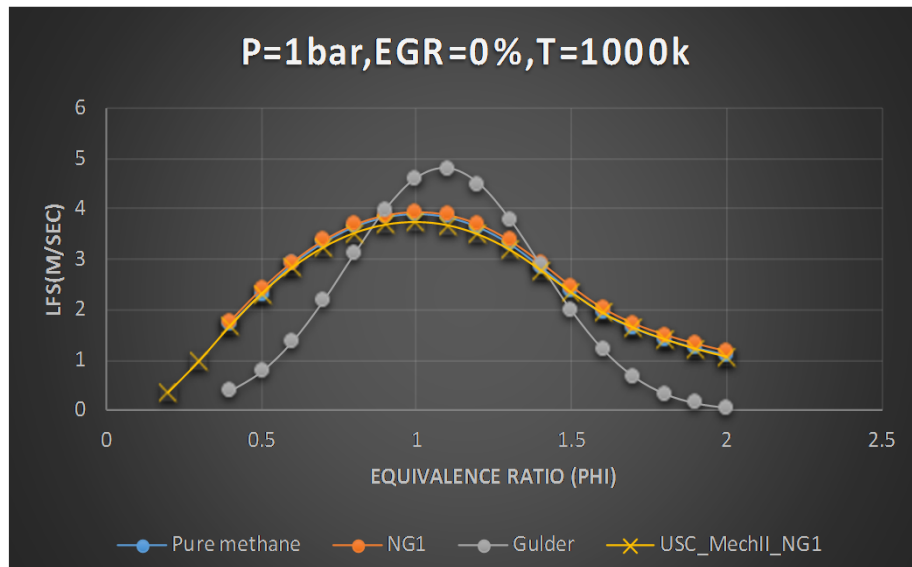


CFD engine model in CONVERGE

| | |
|---------------------|---------------------|
| Flow | Compressible Flow |
| Gas Simulation | Redlich Kwong model |
| Numerical method | Implicit method |
| Turbulence model | RNG k-ε |
| Combustion model | ECFM |
| Heat transfer model | WF - Angelberger |

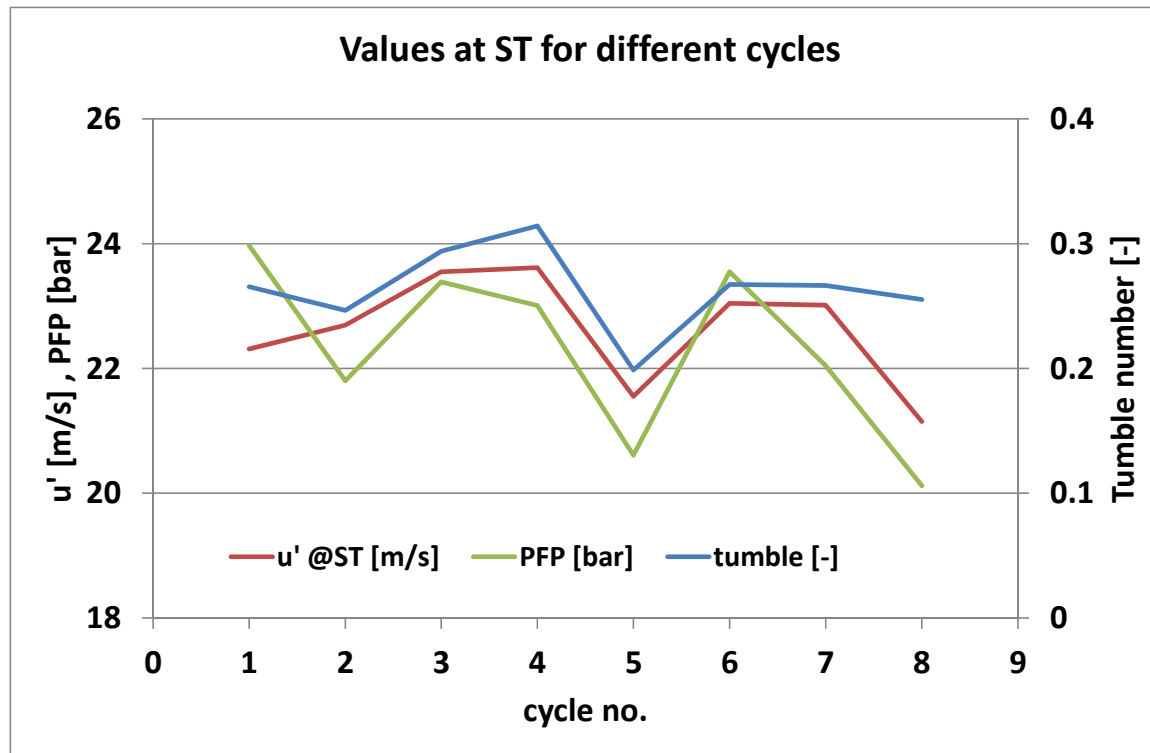
LFS submodel from detailed chemistry developed and implemented via UDF

$$S_L = S_L(p, T, \lambda, \text{EGR})$$



Cycle-to-cycle variations of results

2000 rpm, imep = 3 bar

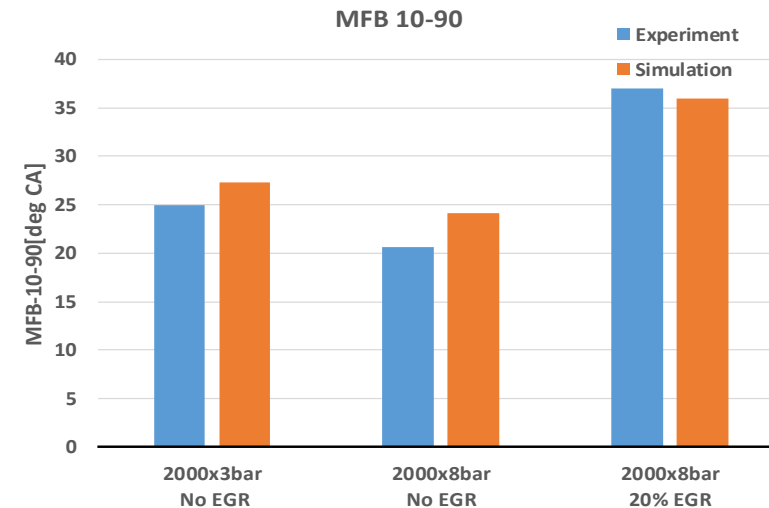
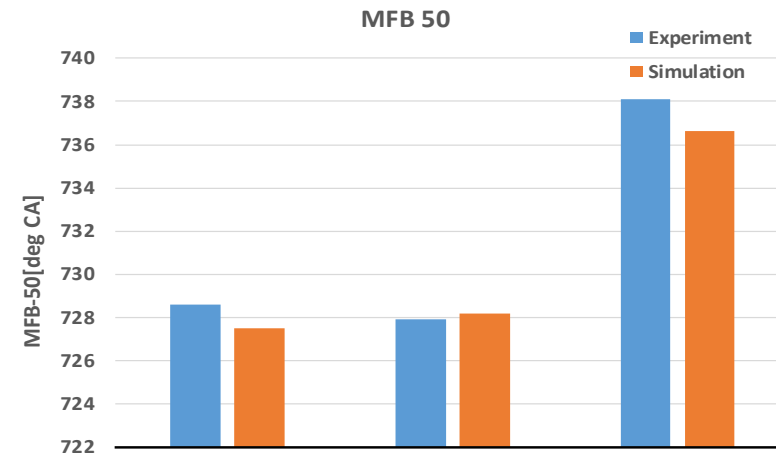
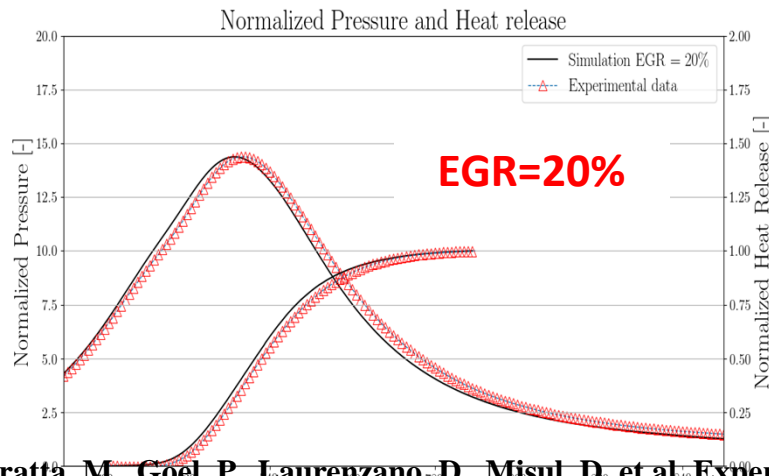
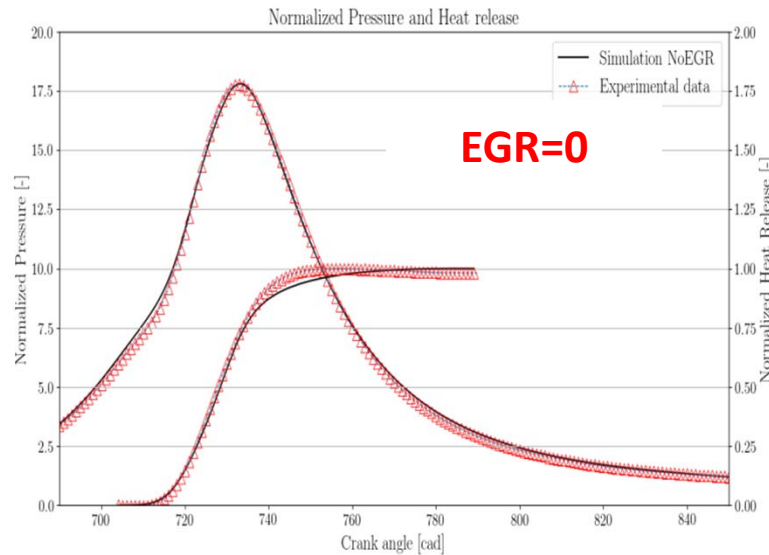


- In most of the operating points, with the present setup it was not possible to reach a 'converged' solution
- A clear correlation of the peak pressure with the turbulent flow features at ST was found
- Cycle-averaged results were considered from 2nd to 8th cycle
- Correlation of the simulated CoV with the engine variables were also analyzed



Model validation

2000 rpm, imep = 8 bar



Baratta, M., Goel, P., Laurenzano, D., Misul, D. et al. Experimental and numerical analysis of diluted combustion in a direct injection CNG engine featuring post- Euro-VI fuel consumption targets. Submitted to the SAE WCX 2018 Congress.

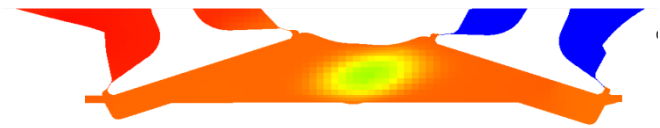


Combustion evolution – 2000x8, EGR=0

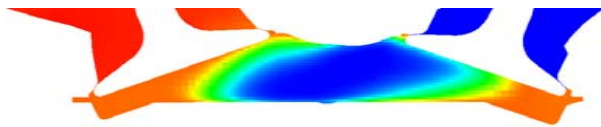
NG concentration contours



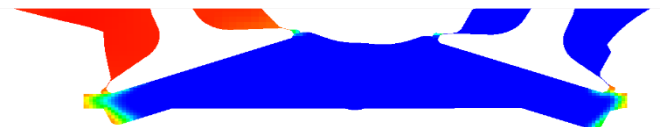
CA = 708 deg
(4 deg AST)



CA = 713 deg
(9 deg AST)



CA = 720 deg
(16 deg AST)



CA = 735 deg
(31 deg AST)

yCH4
0.055
0.041
0.028
0.014
0.000

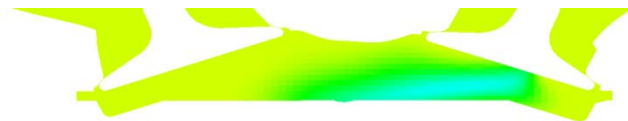


Combustion evolution – 2000x8, EGR=30%

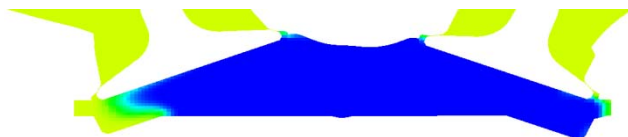
NG concentration contours



CA = 690 deg
(11 deg AST)



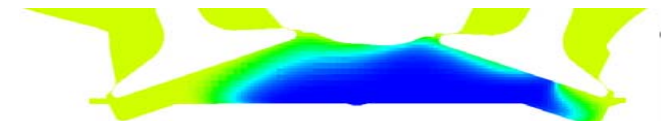
CA = 710 deg
(31 deg AST)



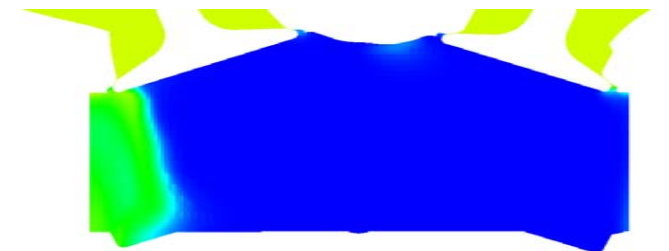
CA = 735 deg



CA = 700 deg
(21 deg AST)



CA = 720 deg
(41 deg AST)

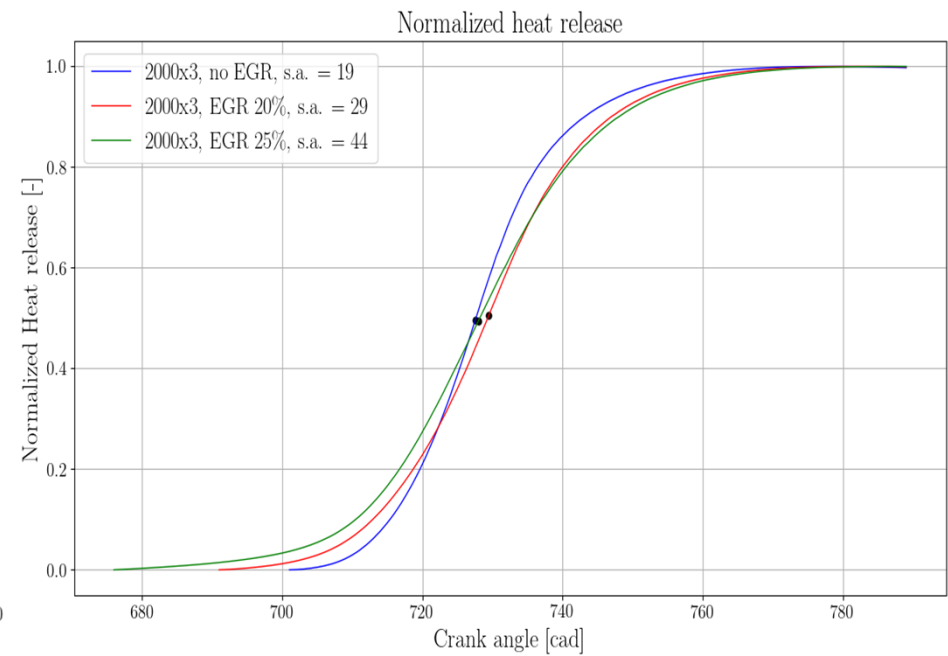
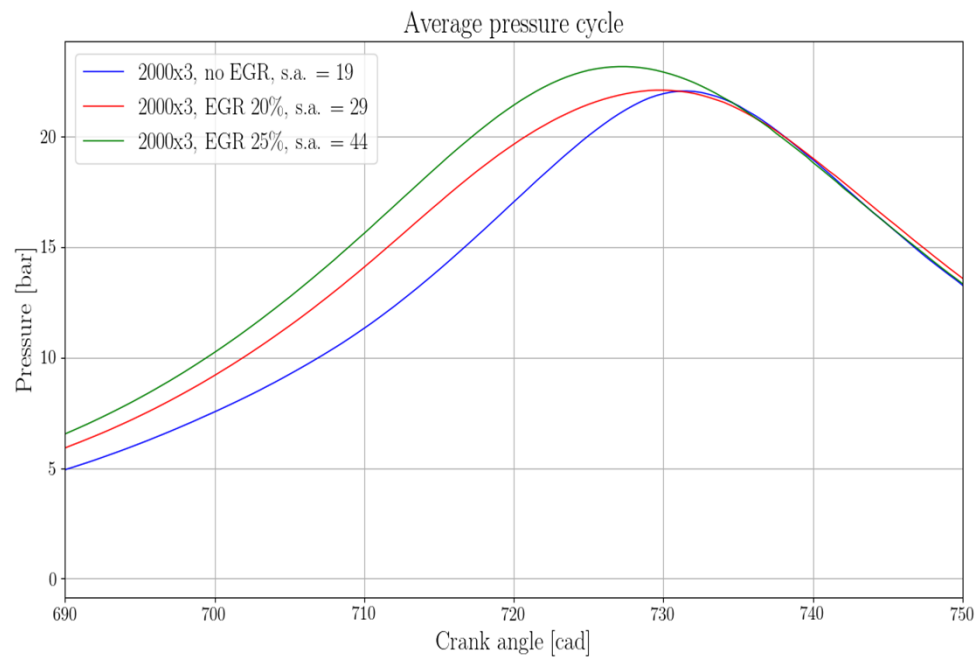


CA = 780 deg

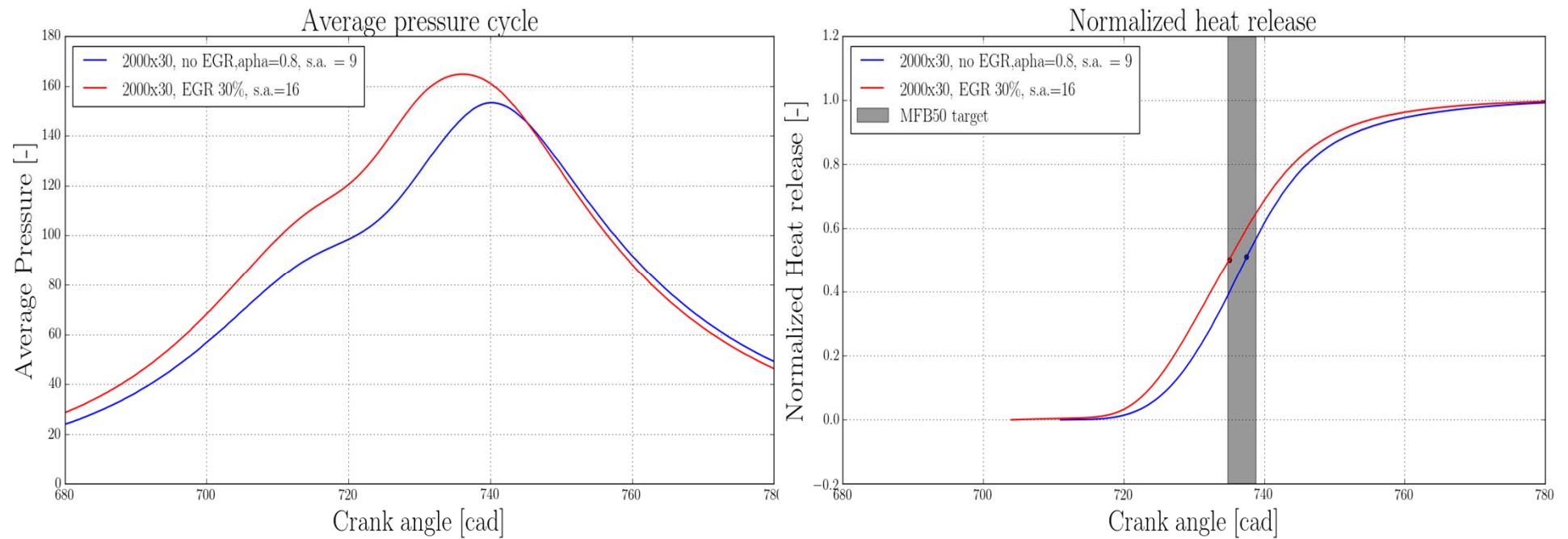
yCH4
0.055
0.041
0.028
0.014
0.000



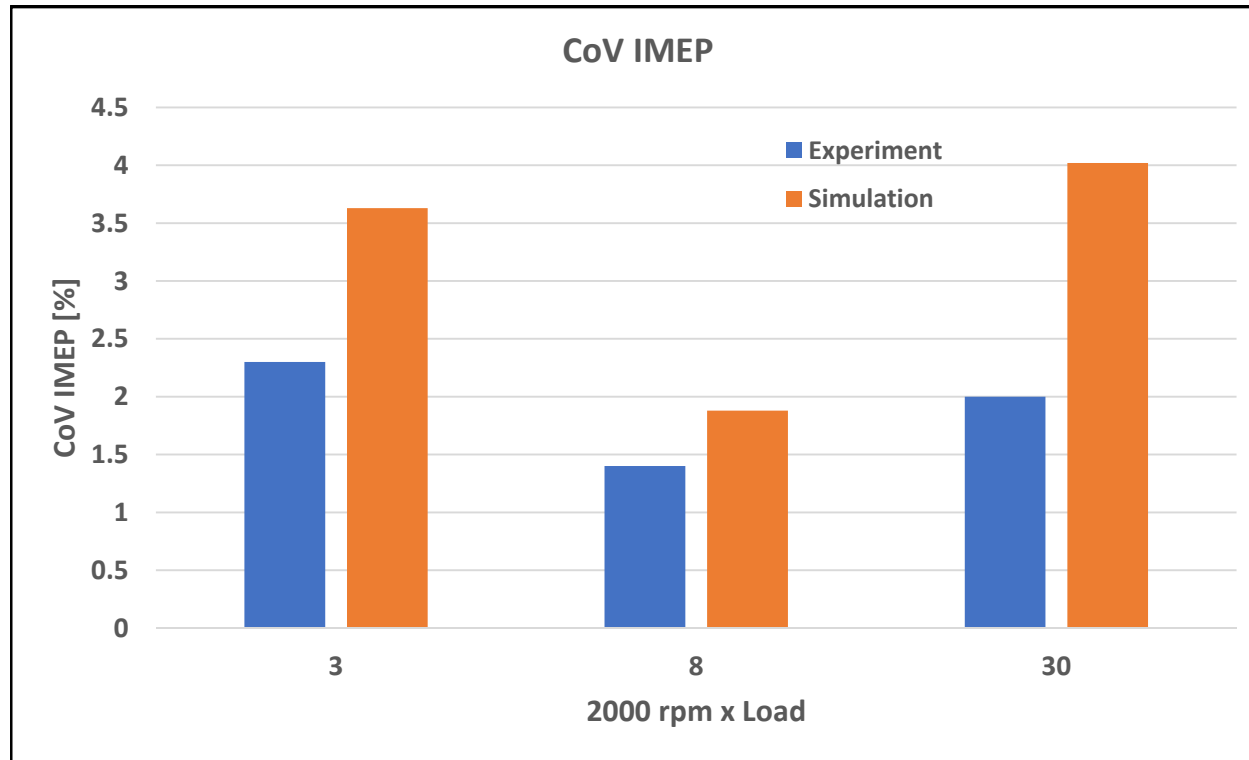
EGR sweep @2000x3



EGR sweep @2000x30

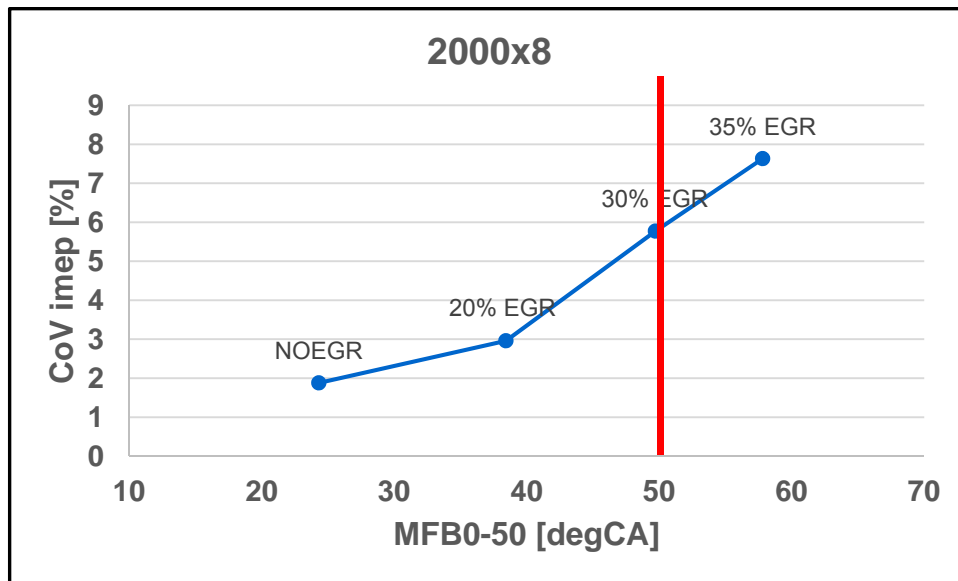


EGR sweep - cycle-to-cycle variations



- The simulated CoV is nearly twice the experimental one
- The trend is respected
- However, the quite low number of simulated cycles represents a limit for this analysis

Engine EGR tolerance



- The thorough analysis of results shows that the EGR limit is reached when the MFB0-50 gets higher than 50 deg.
- This also corresponds to an increase in the CoV imep up to 3-4 times the original value
- The exception is at full load where the CoV imep is mainly driven by the retarded ST and is nearly constant.



Thank you!

