

---

# Methane as Fuel: Opportunities and Challenges

## Methan als Kraftstoff: Chancen und Herausforderungen

**Dr. Ulrich Kramer**  
Technical Specialist Fuels

**Ford-Werke GmbH**  
R&A Powertrain Europe



Runder Tisch Gasmobilität, Düsseldorf, 25. April 2018



Go Further

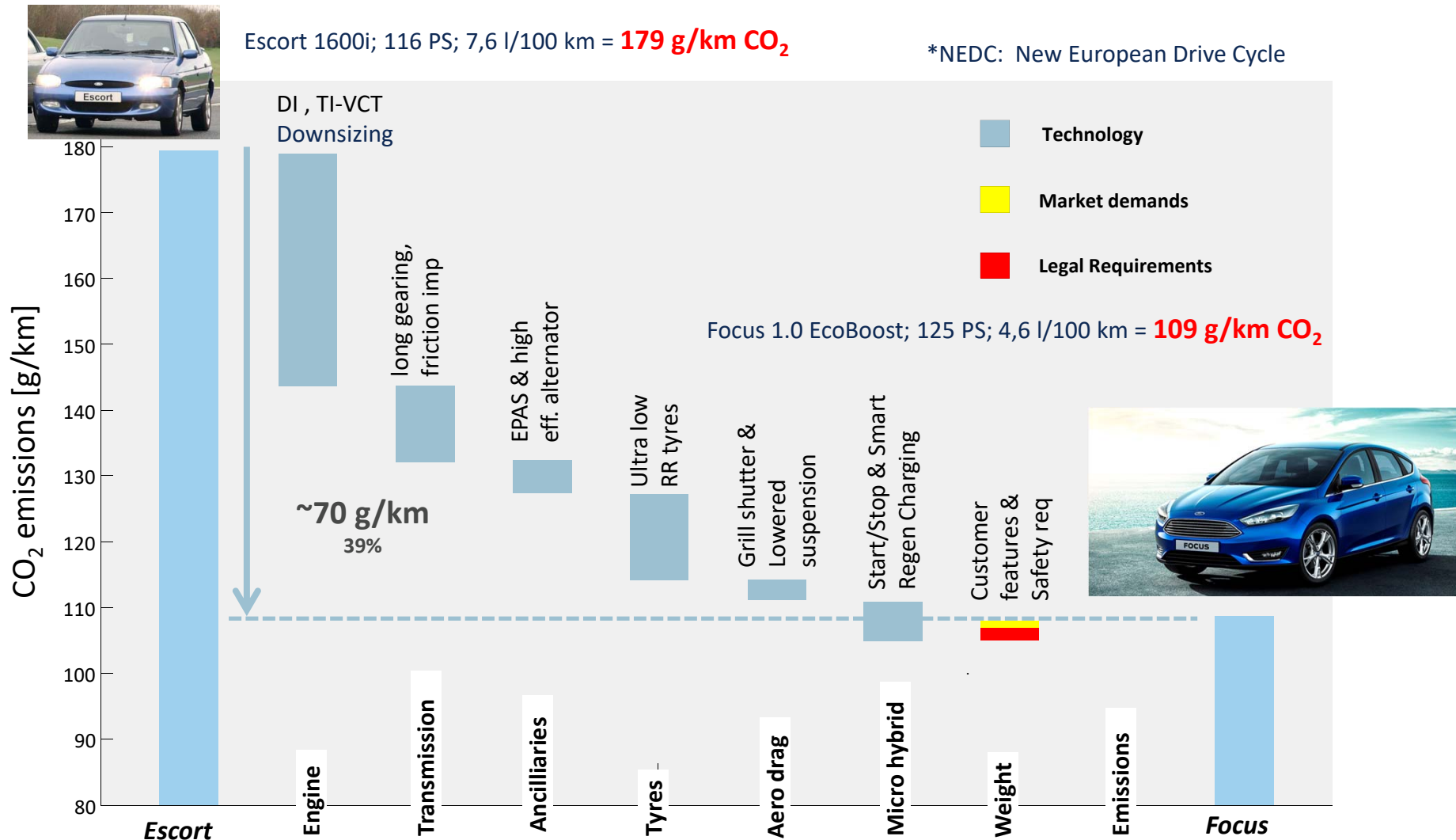
- 
- Challenges of future mobility
  - Prospects of CNG / e-methane as fuel
  - State of the art: methane engine technology
  - Opportunities of dedicated e-methane engines
  - H2020 - project landscape CNG / methane
  - Summary & Conclusions



Go Further

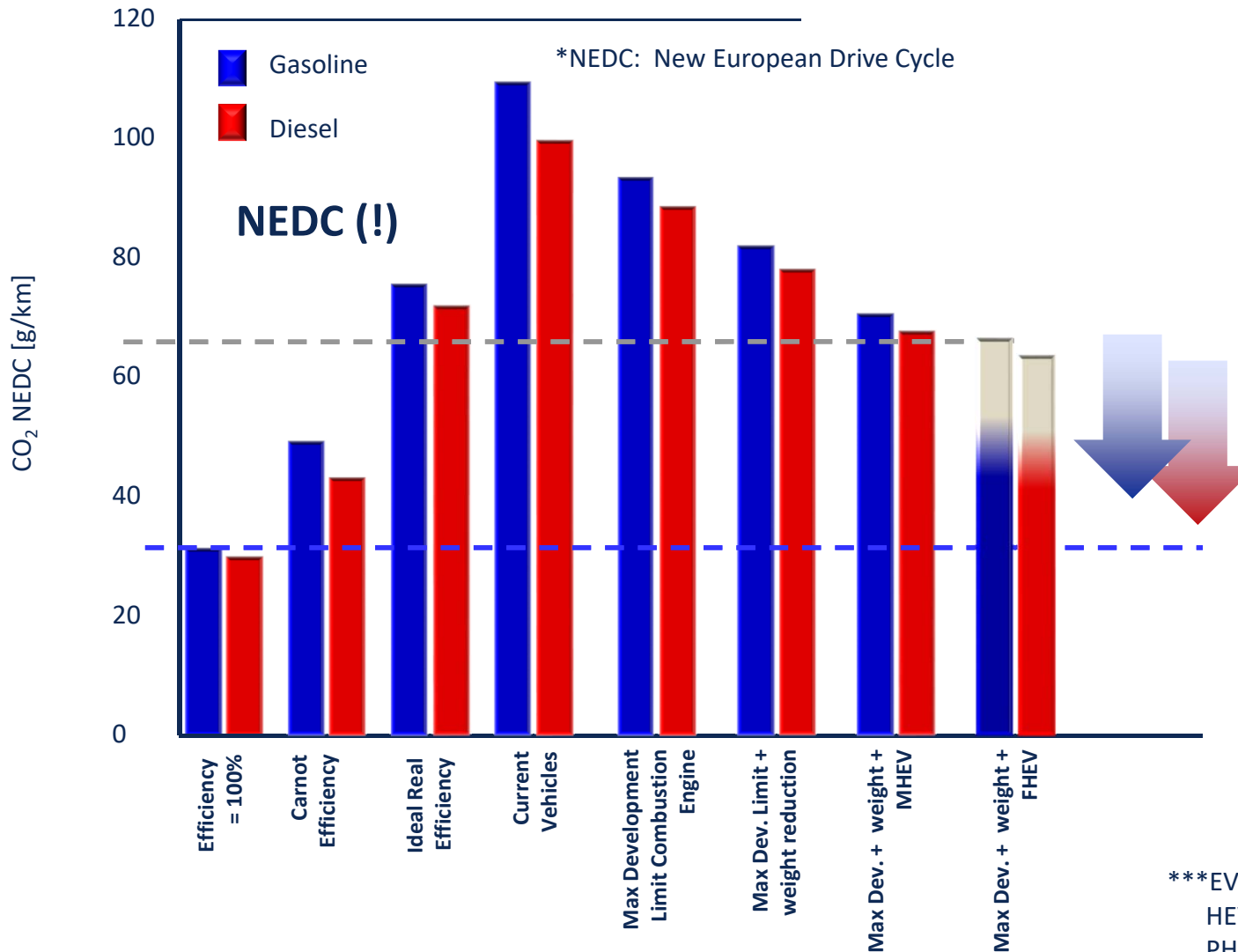
# Challenges of future mobility

## CO<sub>2</sub> emission reductions in recent decades (NEDC\*)



# Challenges of future mobility

## Assessment of CO<sub>2</sub> reduction potential with gasoline, diesel technology (NEDC\*)



- **TtW CO<sub>2</sub> targets:**
  - 2020: 95 g/km
  - 2030: -30% (~67 g/km) under discussion
- **WLTP\*\* exposes an even bigger challenge on CO<sub>2</sub>!**
- **Customer demand for larger cars or SUVs intensify CO<sub>2</sub> challenge!**
- **Further TtW CO<sub>2</sub> reduction only possible via PHEV, EV, FCEV\*\*\* (technological, economical limits)**
- **WtW approach seems meaningful**
- **So far, no WtW approach in European CO<sub>2</sub> regulation!**

\*\*\*EV: Electric Vehicle  
HEV: Hybrid EV  
PHEV: Plug-in HEV  
FCEV: Fuel Cell EV  
MHEV: Mild HEV  
FHEV: Full HEV

\*\* WLTP: Worldwide harmonized Light vehicles Test Procedure



**Typical C-Car:**  
1360kg, 1.3 kWh  
for NEDC



Go Further

# Challenges of future mobility

## Battery Electric vehicles and fuel cell vehicles

### Re-Fueling Time

Diesel/Gasoline Vehicle  
Refueling Time  
**<10 sec / 100km**



35 l/min filling station  
~20.5 MW charging power

Battery Electric Vehicle  
Recharging Time  
**~6 hours / 100km to**  
**~7 min / 100km**



2,3 kW (household)  
50 kW – 120 kW  
(fast charging)

Battery Electric Vehicle  
Recharging Time (future)  
**~3 min / 100km to**  
**~1 min / 100km**



Up to 350 kW planned  
(German consortium)  
with up to 1 MW under  
study (being  
implemented in China)

Fuel Cell Electric Vehicle  
Refueling Time  
**~30 sec / 100km**



3-5 min for 4-7kg H<sub>2</sub>  
880 bar filling station, H<sub>2</sub>  
preconditioned to -40°C  
~3 MW charging power

Bio- / PtG-Methane / CNGV  
Refueling Time  
**~30 sec / 100km**



2-3 min for 20kg CH<sub>4</sub>  
≤ 300 bar filling station  
(30 – 40 kW compressor: parallel re-  
fueling of 2 vehicles possible)  
~6.5 MW charging power

### Infrastructure

**Fully developed**  
> 14,000 pumps

**Today: increasing**

**Future: under investigation**

**Insignificant**  
<< 100 pumps  
~ no pipelines

**Basis available**  
> 900 pumps  
~ 400k km pipelines  
~ 100k NG vehicles  
fully compatible

• **BEV / PHEV / FCV\* → limited customer acceptance today:**

- BEV: extended re-charging time and limited range
- BEV: incomplete re-charging infrastructure
- FCV: nearly no H<sub>2</sub> infrastructure
- **BEV / PHEV / FCEV\*: vehicle costs**

• BEV / PHEV\* are currently introduced into the market and definitely will play a significant role in the future, but cannot fulfill all customer demands today

• FCEV\* under consideration

• **Supplementary low CO<sub>2</sub> technologies required (long distance, low cost, fast market penetration)**

\*EV: Electric Vehicle

BEV: Battery EV

HEV: Hybrid EV

PHEV: Plug-in HEV

FCEV: Fuel Cell EV

CNGV: Compressed Natural Gas Vehicle

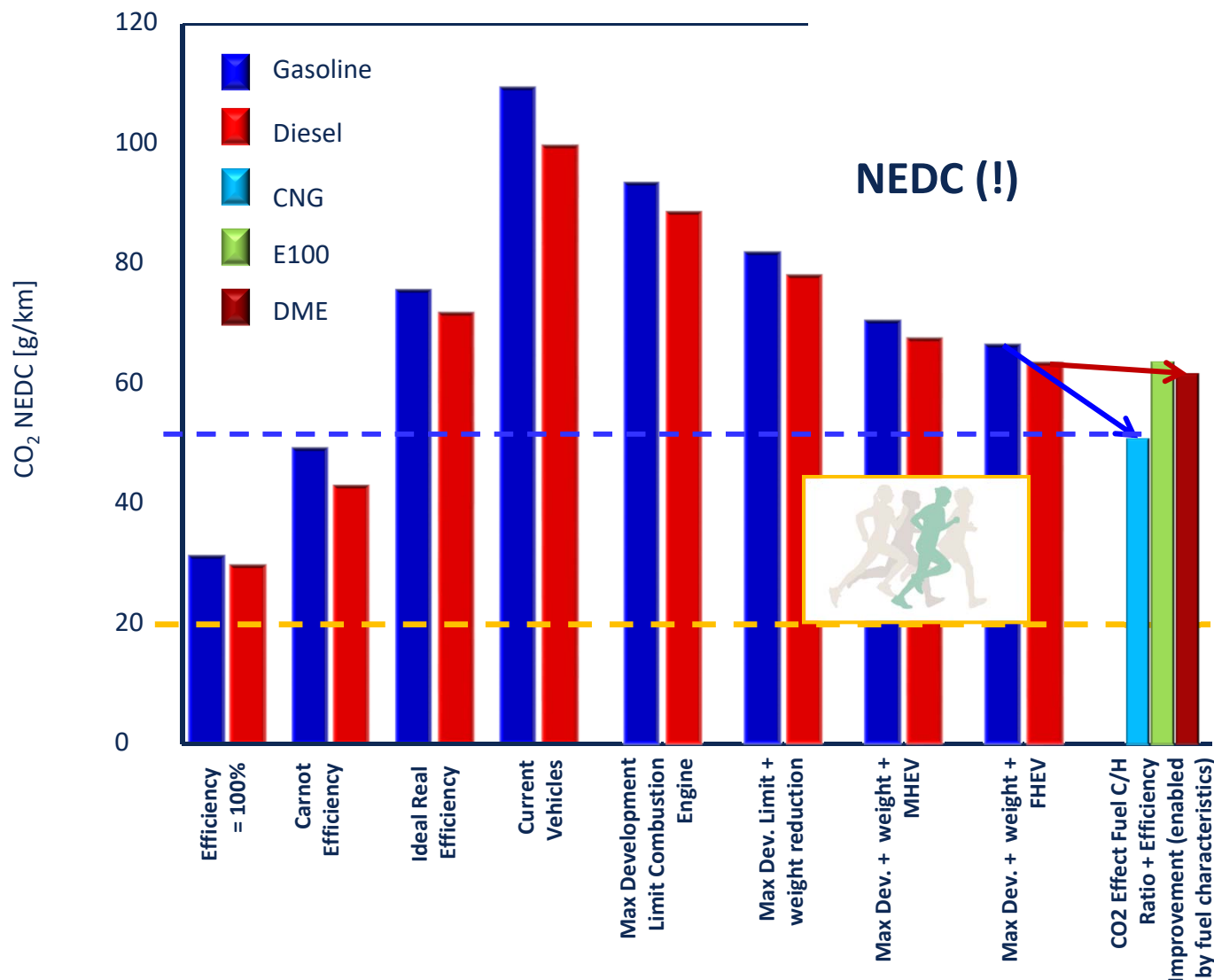
PtG: Power-to-Gas



Go Further

# Challenges of future mobility

## Lower C/H ratio of alternative fuels enables significant TtW CO<sub>2</sub> reduction



**WtW Option: Complete defossilisation with e-fuels (PtX) out of renewable electricity (wind / solar)**

PtX: Power-to-X(= any fuel)

**Further Challenge: Zero Impact Emissions !**

MEMO

EV: Electric Vehicle

HEV: Hybrid EV

MHEV: Mild HEV

FHEV: Full HEV



**Typical C-Car:**  
1360kg, 1.3 kWh  
for NEDC



Go Further

# Content

---

- Challenges of future mobility
- Prospects of CNG / e-methane as fuel
- State of the art: methane engine technology
- Opportunities of dedicated e-methane engines
- H2020 - project landscape CNG / methane
- Summary & Conclusions



Go Further

# Prospects of CNG / e-methane as fuel

---

## Advantages - NG / methane combustion

- **More favorable C/H ratio than gasoline**
  - ~25 % CO<sub>2</sub> “Tank-to-Wheel” benefit (at same engine efficiency)
- **Low feedgas emissions:** in particular no soot
- **Very knock resistant** → ideal fuel for boosting and downsizing (RON > 120)
  - **High compression ratio (CR) enabler**
    - efficiency improvement
    - further CO<sub>2</sub> reduction
  - **High boost pressure enabler** → **downsizing enabler**
    - efficiency improvement by use of smaller engine architecture



Go Further

# Prospects of CNG / e-methane as fuel



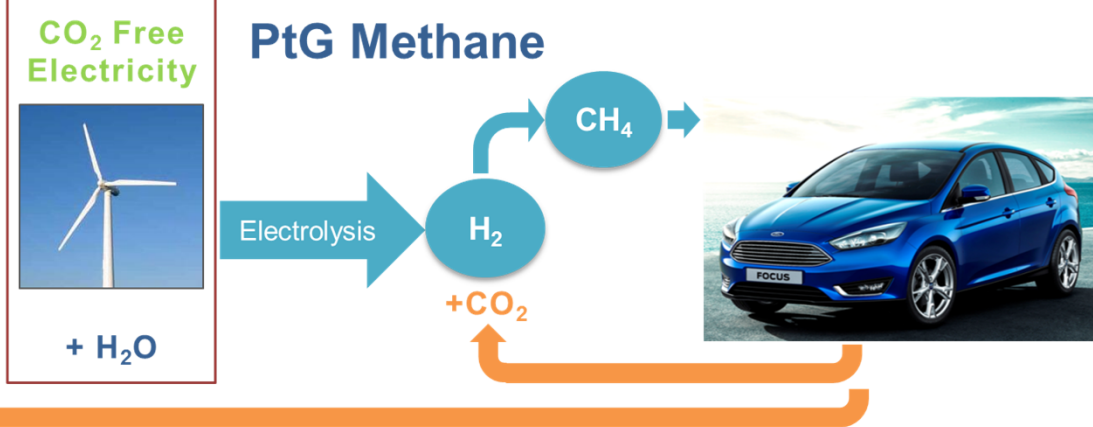
Picture: erdgas mobil / Danny Kurz Photography

- Fossil CNG: 25 % TTW CO<sub>2</sub> reduction vs. gasoline (C/H ↓)
- RON > 120: efficiency ↑ (optimized engine)
- No soot
- Low NO<sub>x</sub> ( $\lambda=1$ )
- Low fuel costs



Picture Source: erdgas mobil

- Fully compatible with CNG (no blend limit)
- Among all bio fuels: maximum land use efficiency and CO<sub>2</sub> reduction potential
- ~ 80 % WTW CO<sub>2</sub> reduction realistic
- Cost efficient bio fuel



- Fully compatible with CNG / bio methane (no blend limit)
- Land use efficiency significantly higher than bio fuels
- Simple and efficient PtX process
- **100% sustainable mobility possible** with overall use of regenerative electricity

## Opportunity:

Develop “methane/ CNG vehicle market” with affordable CNG and then gradually shift to **renewable energy supply**.



Go Further

# Prospects of CNG / e-methane as fuel

## E-methane (PtG) future specification opportunities

Parameter	Unit	CNG (H-Gas) EN 16723-2		Opportunity E-Methane		Effect
		Min	Max	Min	Max	
Methane Number (MN)	- (MWM method)	65	-	98	-	Describes knock resistance of the fuel. Important for max. compression ratio, boosting capability. <b>E-methane: no dilution with C2+.</b> → enhanced engine efficiency.
Lower Heating Value (LHV)	MJ/kg	not in fuel standard (often >44)	-	50	-	Fuel energy content. Important for <b>mileage range and max. achievable power</b> (determined by injector flow limitations). <b>E-methane: no dilution with inert gases</b> → enhanced mileage and specific power
Total Sulfur	mg/m <sup>3</sup>	-	30	-	0	Important for zero impact emissions. Sulfur is poison for the catalyst. <b>No natural sulfur in e-methane.</b> <b>Sulfur free odorization enables sulfur free fuel.</b> → reduced fuel demand for catalyst desulfurization → enhanced engine efficiency → reduced catalysts loading (vehicle cost ↓)
Hydrogen	% m/m	-	2	-	2	Important for steel tank safety (acc. to ECE 110)
Compressor Oil	mg/kg	tbd.	tbd.	tbd.	tbd.	Important for injection system functionality. <b>Method tbd.</b>

**E-methane opportunity:** Better fuel quality than conventional NG with dedicated E-Methane fuel standard. → Enabler for increased efficiency and performance vs. CNG.



Go Further

# Content

---

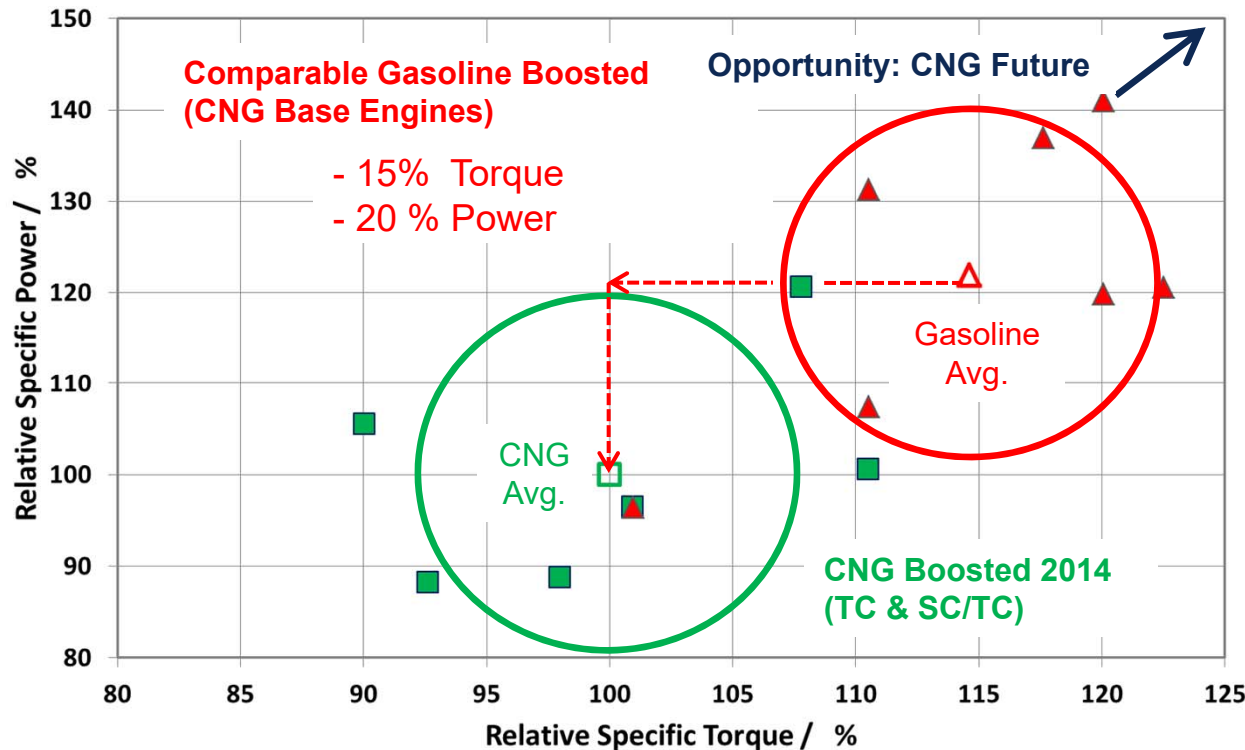
- Challenges of future mobility
- Prospects of CNG / e-methane as fuel
- State of the art: methane engine technology
- Opportunities of dedicated e-methane engines
- H2020 - project landscape CNG / methane
- Summary & Conclusions



Go Further

# State of the art: methane engine technology

## 2014 EU CNG vehicle market: CNG port fuel injection (PFI)



→ torque penalty vs. gasoline DI:  
CNG displaces air → vol. effy. ↓

- Dedicated CNG DI engine: compensation of volumetric efficiency losses
- Enhanced downsizing by exploitation of high knock resistance of  $\text{CH}_4$   
⇒ Increased efficiency of CNG engines → less  $\text{CO}_2$

- CNG specific torque: ~15% below comparable gasoline DI
- CNG specific power: ~20% below comparable gasoline DI



Go Further

# Content

---

- Challenges of future mobility
- Prospects of CNG / e-methane as fuel
- State of the art: methane engine technology
- Opportunities of dedicated e-methane engines
- H2020 - project landscape CNG / methane
- Summary & Conclusions



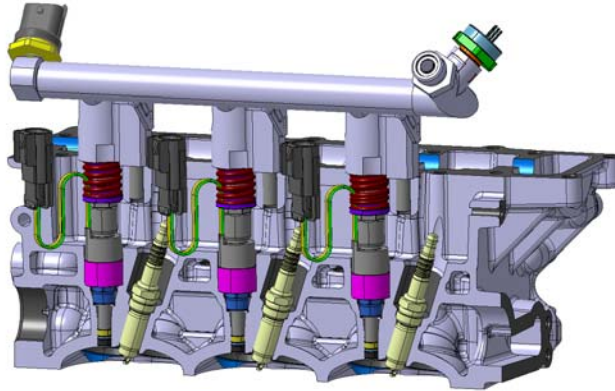
Go Further

# Opportunities of dedicated e-methane engines

## CNG / Methane Downsizing Enablers

---

- CNG direct injection

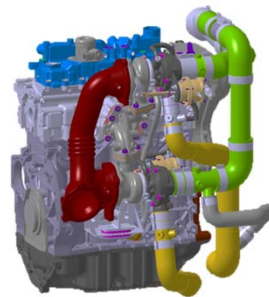


- CNG optimized engine architecture



- The higher the knock resistance of the fuel, the higher the downsizing capability (e-methane opportunity)

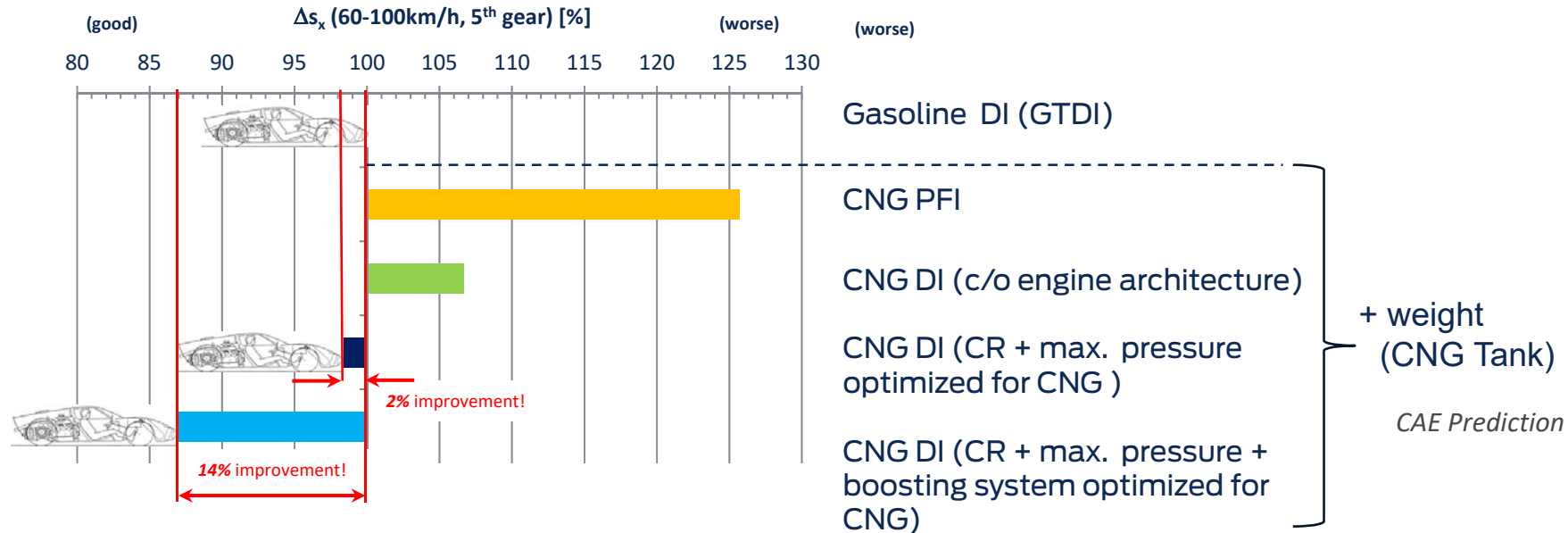
- Advanced boosting systems



Go Further

# Opportunities of dedicated e-methane engines

## Effect on Vehicle Performance Attributes - Transient Response Walk Simulation Results: Acceleration 60-100km/h in 5<sup>th</sup> gear



- **Dedicated CNG DI with optimized engine architecture, with additionally optimized boosting system, and operated with highly knock resistant fuel elevates performance level significantly**



Go Further

# Content

---

- Challenges of future mobility
- Prospects of CNG / e-methane as fuel
- State of the art: methane engine technology
- Opportunities of dedicated e-methane engines
- H2020 - project landscape CNG / methane
- Summary & Conclusions



Go Further

# H2020 - project landscape CNG / methan

## GasOn – Gas-Only Internal Combustion Engines (WP3)



*H2020 GV-3-2014 Future natural gas powertrains and components for cars and vans (Project number 652816)*



- Ford Grand C-MAX (7 Seat Van)
- Dedicated “Gas Only” powertrain, engine optimized for CNG / methane operation
- 600 km mileage
- 20% CO<sub>2</sub> reduction vs. “Best-in-Class” CNG Vehicle 2014 (CO<sub>2</sub> eq. < 100 g/km)
- 110 kW, 240 Nm
- EU6+ emission level



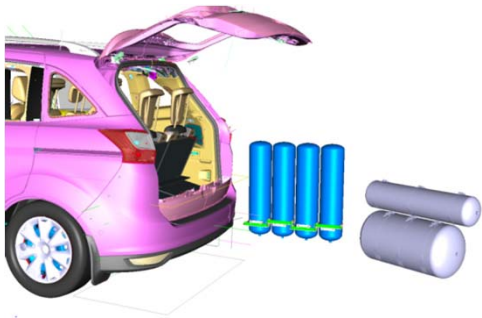
Go Further

# H2020 - project landscape CNG / methane

## GasOn – Gas-Only Internal Combustion Engines (WP3)



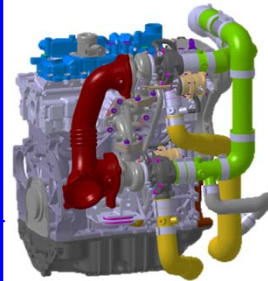
GasOn Technologies



Downsizing:

- 1.0l 3 Cylinder dedicated NG Engine

Downsizing enablers: re-gain power and torque



Parallel Sequential Twin Turbo Boost System



CNG Direct Injection (CNG DI)

High CR enabler



Variable Compression Ratio (VCR)

Weight Reduction



CNG Type 4 Tanks

Part Load De-throttling



Continuously Variable Valve Lift System (CVVL)

# H2020 - project landscape CNG / methane

Thomson

Mild Hybrid cost effective solutions for a fast market penetration.



Low Carbon Fuel: CNG

48V Mild Hybrid Powertrain (mHEV)

Affordable, dedicated CNG Hybrid Electric Vehicle (HEV) (basis 1.0 CNG-DI)



## Major Objectives:

- Driveability as with 1.5l 4-cyl. gasoline engine (110kW)
- CO<sub>2</sub> ≤ 1.5TDCi Diesel 88kW
- Projected costs: below 1.5 TDCi Diesel 88kW (EU7).

# H2020 - project landscape CNG / methane

Outlook:

MethQuest – MethCar

Application for  
07/2018- 06/2021

- New dedicated methane engine
- Lower complexity
- Better efficiency
- Production capability of methane DI system
- Determination of S, H<sub>2</sub>, Compressor Oil Limits



Erzeugung und Einsatz von **Methan** aus erneuerbaren **Quellen**  
in mobilen und **stationären** Anwendungen

Verbund 1  
**MethFuel**

Innovative Metha-  
nerzeugung auf  
Basis erneuerbarer  
Quellen

Verbund 2  
**MethCar**

Methanmotoren  
für PKW

Verbund 3  
**MethPower**

Effiziente und sa-  
ubere Nutzung von  
erneuerbaren, me-  
thanbasierten  
Kraftstoffen zur  
Stromerzeugung

Verbund 4  
**MethMare**

Effiziente und  
saubere Nutzung  
von erneuerbaren,  
methanbasierten  
Kraftstoffen in ma-  
ritimen Anwen-  
dungen

Verbund 5 **MethGrid**

Sektorenkopplung in einem Microgrid am Beispiel des Binnenhafens Karlsruhe

Verbund 6 **MethSys**

Systemanalytische Untersuchungen zur Evaluierung der Rolle von EE-Methan



Go Further

# Content

---

- Challenges of future mobility
- Prospects of CNG / e-methane as fuel
- State of the art: methane engine technology
- Opportunities of dedicated e-methane engines
- H2020 - project landscape CNG / methane
- Summary & Conclusions



Go Further

# Summary & Conclusions

MEMO

\*EV: Electric Vehicle

BEV: Battery EV

HEV: Hybrid EV

PHEV: Plug-in HEV

FCEV: Fuel Cell EV

- Challenge for automotive transportation is GHG (CO<sub>2</sub>)
- **TTW CO<sub>2</sub> reduction** potential with fossil gasoline / diesel is limited
- **Elimination of TTW CO<sub>2</sub>** possible with electrification (BEV, PHEV)\* or carbon free fuel (H<sub>2</sub>, FCEV\*)
- BEV / PHEV / FCEV\* → limited customer acceptance (re-charging time, infrastructure, costs)
- **Low carbon fuels**, as e.g. methane, enable significant step down in **TTW CO<sub>2</sub> emissions**
- **WTW basis: CO<sub>2</sub> neutral mobility also possible when vehicle CO<sub>2</sub> emissions are "recycled" into sustainable fuels** (→ PtX fuels as e.g. e-methane) → opportunity of fast market introduction
- CNG mobility is an introduction scenario for sustainable mobility via e-methane + bio methane
- Maximum efficiency achievable with dedicated, "genuine" methane engines
- Further efficiency potential by standardized high quality e-methane (high MN, LHV; low sulfur)
- A "Methane-HEV\*" is an interesting concept in particular with regard to CO<sub>2</sub> avoidance costs
- The EU actively supports NG / methane mobility projects
- Ford R&A is actively involved in several NG / e-methane EU research activities (Horizon 2020: GasOn, Thomson, MethQuest)



Go Further