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- GasOn Gas-Only Internal Combustion Engines
  - Project reference: 652816
  - Funded under H2020-EU.3.4.
- **LNG** Blue Corridors Demonstration of heavy duty vehicles running with liquefied methane
  - Project reference: 321592
  - Funded under FP7-TRANSPORT
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Footnote







- Boundary conditions and technology drivers
- Customer and OEM benefits
- NG vehicle market
- Engine technology current and future
- Methane fuels status and requirements
- Summary & outlook

# Future CO2 emission restrictions are strongly challenging to car makers. They must create not only technology – but also customer acceptance.

### FLEET CO<sub>2</sub> EMISSONS MUST DECREASE BY ALMOST 50% IN 10 YEARS





### Current: 130 g<sub>CO2</sub>/km 2020: 95 g<sub>CO2</sub>/km (~ -26%) 2025: 68-78 g<sub>CO2</sub>/km (~ -21%) under discussion Amendments, incentives, and concessions Phase-in: Target of 95 g/km through 95% in 2020, 100% from 2021 Super credits: Vehicles w/ < 50 g/km with factor > 1 lowering the average fleet $CO_2$ value Eco-innovations: Technologies effective under real driving conditions but not in NEDC ( $\leq 7$ 2.400 g/km p.a.) Pooling: Different OEM cooperate to jointly achieve the CO2 target value Small volume manufacturers: Fixed 25% (45%) reduction vs. 2007 (2020) for OEM w/ <300k cars p.a.

European CO2-emission fleet targets

Source: European Commission 2014, FEV Aachen Colloquium 2015

Natural gas & biofuels are perceived to be the most important fuels for the short & medium term future – H2 & Methanol are not expected to play a role



Source: FVV Study (2012), FEV analysis

Natural gas has been a success story and the rise is expected to continue with an average 2.1% growth per year for the next two decades

#### NATURAL GAS PRODUCTION AND CONSUMPTION – OUTLOOK TO 2030



■ Growth by a factor >5 in Asia from 1990 to 2030

Source: BP Energy Outlook 2030 (published 2012)

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Decarbonisation of Road Transport is a major challenge as it represents more than 70% of the energy used by all transport modes<sup>1</sup>.

#### CONSEQUENCES OF REPLACING FOSSIL LIQUID FUELS FOR TRANSPORT BY CNG



Overall fuel consumption in EU in 2012:<sup>2</sup>

- NG: 400 Mtoe/y
- Oil: 611 Mtoe/y

Thereof 280 Mtoe/y oil (i.e. ~ 46%) for road transport:

- diesel: ~200 Mtoe/y
- petrol: ~80 Mtoe/y

Oil energy consumption for road transport equals to 70% of total NG energy consumption in EU

Replacing fossil liquid fuels provides the potential to

- Reducing CO2 emissions in in g/km by 22% only by the modified H/C ratio without exploiting increased engine efficiency
- Increasing the market volume for NG by up to 70%

#### Sources:

<sup>1</sup> http://www.ngva.eu/eu-policy-and-ngvs

<sup>2</sup> "Methane Fuels: European Automotive Fuel Quality and Standardization Requirements", Gas Powered Vehicles Conference Stuttgart, October 21st, 2015



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Natural gas is on a like-for-like basis a cheaper fuel and allows about double the mileage than petrol even after the recent significant drop of liquid fuel prices

### NATURAL GAS IN EUROPE – THE ECONOMICS OF CHEAPER TRANSPORTATION



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As an interim summary, operating vehicles on (C)NG offers significant benefits to both vehicle users and car makers

#### MOTIVATION FOR PUSHING CNG IN ROAD TRANSPORT



Lowering fleet emissions	<ul> <li>One of the main reasons is the EU-legislation to restrict CO2-emission</li> <li>Of all fossil based fuels, CNG has the greatest potential for reducing GHG*</li> <li>Incorporation of biogas or P2G leads to further significant reduction</li> </ul>
Possible market growth	<ul> <li>Due to the cheap technology, OEM are able to offer fuel efficient vehicles for low prices, making CNG vehicles an attractive product while still earning money</li> <li>Early adapters have the chance to gain new market shares and a competitive advantage</li> </ul>
Green image	<ul> <li>Low CO2 emissions has become a growing need for customers (taxation), methane burns soot-free – CNG offers the opportunity to improve the brands image</li> <li>By offering affordable "green vehicles", customers short-term TCO benefits are significantly higher than for BEV</li> </ul>

\*: GHG: Green House Gas

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# Over the past decade the global natural gas vehicle fleet has expanded at a two-digit growth rate

HISTORIC DEVELOPMENT OF WORLD NG VEHICLE FLEET (UPDATE 1/2014)



Source: NGV.com (Number 83, January 2014 report)

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The use of natural gas in commercial vehicle applications needs to be supported by new infrastructures, e.g on-highway LNG fueling stations

USA AND EUROPE HAVE LAUNCHED PROJECTS TO INSTALL CORRIDORS FOR LNG FUELED FREIGHT TRANSPORT



# For individual transport, the coverage of CNG fuel stations is more of concern to accept a new technology



#### UNEVEN AVAILABILITY OF CNG FUEL STATION THROUGHOUT EUROPE

- Highest numbers of CNG stations in I and D, but
  - only congested urban areas with better coverage, e.g. 10 in Munich, 6 in Berlin
  - large gaps in rural areas
- D, A, CH, I, NL with approx. 18-22 km linear distance between CNG stations
- Desert zones in F, ES, PL, ...

Reasons for slow acceptance

- Irrational fears of gas
- Reluctance to innovation
- Sparse fuel station infrastructure

Visibility and density of fuel stations must increase!

Source: http://www.ngva.eu/get-directions

## There are more than 50 NG vehicles commercially available ranging from compact over full size car up to long haul trucks and buses

### A CATALOGUE IS KEPT UP TO DATE AT NGVA'S WEB SITE



Source: http://www.ngva.eu/ng-vehicle-catalogue

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## Methane combustion provides a number of perfect solutions – but poses also challenges to be tackled



Opportunities	Challenges
<ul> <li>~22 % CO<sub>2</sub> emission reduction (at constant efficiency)</li> </ul>	<ul> <li>Filling station infrastructure</li> <li>Reduced range due to lower energy density of CNG</li> </ul>
<ul> <li>Customer fuel cost savings of up to 50% (at constant efficiency)</li> </ul>	<ul> <li>Engine hardware has to be adapted &amp; additional components required (Bi-Fuel) ⇒ higher costs</li> <li>15 % power reduction for NA engines (theoretical value) (→ volumetric efficiency, λ=1)</li> </ul>
<ul> <li>iiii High RON (usually RON &gt; 120, Methane Number &gt; 70) allows higher compression ratio</li> </ul>	<ul> <li>Almost no component protection via enrichment possible</li> <li>High thermal load to the DI gasoline injector during</li> </ul>
PM / PN conformity for EU6	gas usage
O No fuel refinery needed	<ul> <li>Less thermal exhaust gas energy ⇒ Turbo lag</li> <li>Increased demands to the ignition system (especially for lean burn)</li> </ul>
	<ul> <li>Additional precious metals in catalytic converter to get rid of unburnt methane and compensate bad light off</li> </ul>
	<ul> <li>Risks for CNG injector freezing when using MPI systems</li> </ul>
	- Fuel system fouling

Catalytic conversion of methane in exhaust requires higher temperatures. Innovative coatings help reducing  $CH_4$  light-off temperatures.

GASO LOW SULFUR LEVELS IN NG REQUIRED TO AVOID RAPID POISONING OF CATALYST German automotive NG standard DIN 51624 defines sulfur content < 10 mg/kg This is in agreement with liquid Light Off-curves with 5% O<sub>2</sub> fuels  $250 \text{ ppm } \text{CH}_{4} / \text{SV} = 35 000 \text{ 1/h}$  improved coating technology 250 ppm  $C_3H_6^7$  / SV = 75 000 1/h in cooperation w/ FEV 1.0 0.8  $C_3H_6$  dry Without SO<sub>2</sub> in exhaust Ξ 1,0 conversion rate 0.6 0,8 0.8 conversion CH<sub>4</sub> CH₄ dry CH₄ w/ 0,6 0.6 0.4 5% H<sub>2</sub>O 0,4 0,4 With 4 ppm SO<sub>2</sub> in exhaust 0.2 0,2 0,2 0,0 0.0 25 50 75 100 0.0 time [h] 150 50 100 200 250 300 350 400 450 500 55( catalyst temperature [°C]

Source: Investigation of mechanism of catalytic methane reduction; Schwarzer, Endruschat, et al., KIT Karlsruhe; Final report, FVV-project No. 1134, 2014

Source: VKA. RWTH Aachen, 2014

## Optimization of CNG operation at low-end-torque: Performance of gasoline DI can be achieved with CNG DI



Source: Baumgarten et al.: CNG-Specific Downsizing- Potentials and Challenges, Vienna Motor Symposium 2015

Dedicated NG engines achieve higher CO2 savings than multi-fuel engines, as they make no compromises

TECHNOLOGY STEPS FOR HIGH-EFFICIENCY DEDICATED NG ENGINES

- 1. Direct injection is the key technology to CNG performance equivalent to gasoline.
  - It allows scavenging of charge air to enhance turbo run-up without CH4 slip
- A CNG-specific turbocharger match combines the advantages of NG - CO<sub>2</sub>-saving and low fuel costs - with fun-to-drive
- 3. In order to achieve best results a detailed optimization of the combustion system is required.

Source: Baumgarten et al.: CNG-Specific Downsizing- Potentials and Challenges, Vienna Motor Symposium 2015

4. The adaptation of the compression ratio offers significant additional benefits, but may require modification to the base engine in term of thermomechanic stresses.





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# Dedicated High-Efficiency NG engines require smaller fuel variations for optimal performance and damage-free operation

### CNG GAS QUALITIES OBSERVED IN THE FIELD SHOW SOME IMPORTANT VARIATIONS

			Reference Gases		Typical Qualities		
			H-Gas G20	L-Gas G25	H-Gas Russia	H-Gas blended	L-Gas Holland
	Composition		020	020	1100010	Dicifiada	i ioliaria
	Methane	Vol%	100.00%	86.00%	98.37%	84.77%	83.77%
	Ethane	Vol%	0,00%	0,00%	0,51%	5,82%	3,51%
	Propane	Vol%	0,00%	0,00%	0,17%	1,46%	0,73%
	Butane	Vol%	0,00%	0,00%	0,06%	0,41%	0,24%
qualities	CO2	Vol%	0,00%	0,00%	0,06%	1,42%	1,41%
	N2	Vol%	0,00%	14,00%	0,81%	5,99%	10,22%
	02	Vol%	0,00%	0,00%	0,00%	0,00%	0,00%
	Characteristics						
Jality	Heating Value	kWh/m³	10,00	8,53	9,97	10,06	9,30
	Heating Value	MJ/kg	50,00	38,87	49,23	43,37	40,34
	Heating Value	MJ/m <sup>3</sup>	36,00	30,71	35,89	36,22	33,48
	Density	kg/m³	0,72	0,79	0,73	0,84	0,83
qualities can Ficantly K resistance	Stoichimetric A/F Ratio	kg/kg	17,3	13,5	17,0	15,0	13,9
	Mixture Heating Value	MJ/m <sup>3</sup>	3,38	3,33	3,39	3,39	3,36
	Necessary Inj. Time Corr.	%	0,00%	16,28%	0,12%	0,06%	8,09%
	Methane Number	-	100	>100	96	78	86

Different CNG qualities require fuel quality adaptation

Certain CNG qualities can result in significantly lowered knock resistance

Source: FEV

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### Further content of Natural Gas for automotive use will need standardisation. If the grid is to be used for delivery to stations, this applies to all NG in the grid.

#### GRADES MAY DIFFER BY MN AND ENERGY CONTENT, BUT NEED TO RESPECT LIMITS ON OTHER COMPONENTS

Parameter	Unit	Min	Max	prEN 16723-2	prEN 16723-1	FprEN 16726	Comment
Net Wobbe Index (H-Gas)	MJ/m <sup>3</sup>	41.9	49.0	+	+	+	
Net Wobbe Index (L-Gas)	MJ/m <sup>3</sup>	40.5	-	+	+	+	no upper limit transition to H-Gas
Lower Heating Value (H-Gas)	MJ/kg	44	-	+	+	+	
Lower Heating Value (L-Gas)	MJ/kg	39	-	+	+	+	
SulfurTotal	mg/m <sup>3</sup>	-	10	+	+	+	including odorization
Methane Number (high grade)	MWM	<mark>8</mark> 0	-	+	+	+	dual fuel requirement, non-grid distribution
Methane Number (regular grade)	MWM	70	-	+	+	+	
Total Siloxanes (calculated as Si)	mg/m³	-	0.1	+	+	+	capable test method to be agreed
Hydrogen	% v/v	-	2	+	+	+	according to ECE 110
Compressor Oil	mg/m³	-	tbd.	+	-	-	method and limits to be agreed (automotive standard only)

Lambda sond mistuning

Risk of steel tank H2 embrittlement

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Fouling of fuel rail, injectors, valves, and combustion chamber

Source: Kramer et al., "Methane Fuels: European Automotive Fuel Quality and Standardization Requirements", Gas Powered Vehicles Conference Stuttgart, October 21st, 2015

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Using CNG in road transport can increase NG business significantly. It is also the bridge to run cars with gas from renewable sources.

#### CNG IN TRANSPORT CAN REDUCE GHG EMISSIONS WHILE BEING COMMERCIALLY PROFITABLE



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